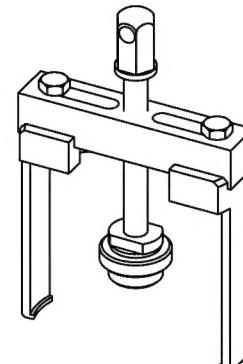
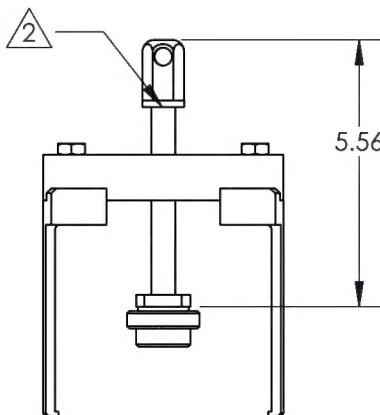
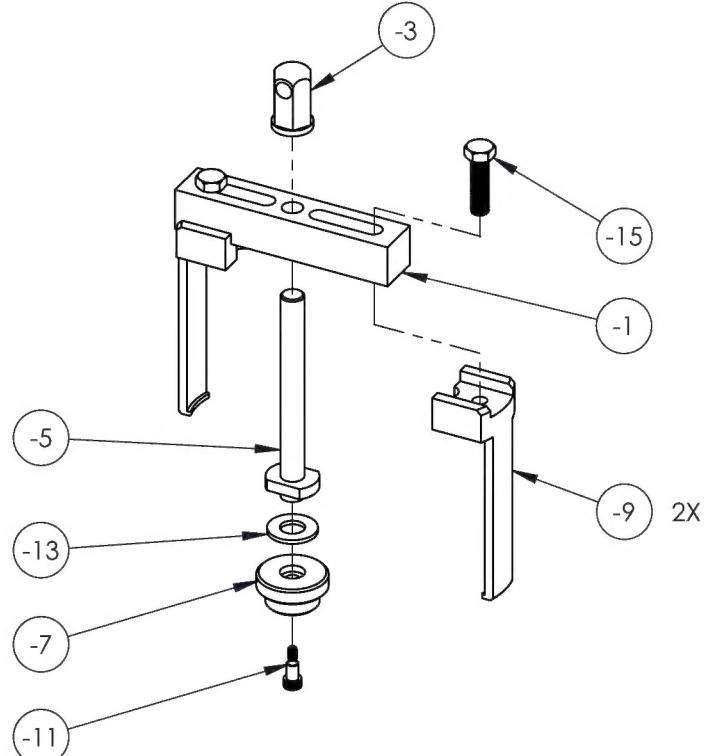


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REVISIONS					
REV	ECR	DESCRIPTION		DATE	INITIAL
1		RELEASED FOR PRODUCTION.		6/3/2015	RJC JAG



NOTES:

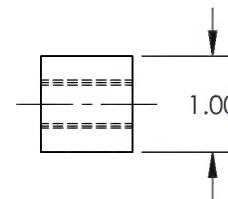
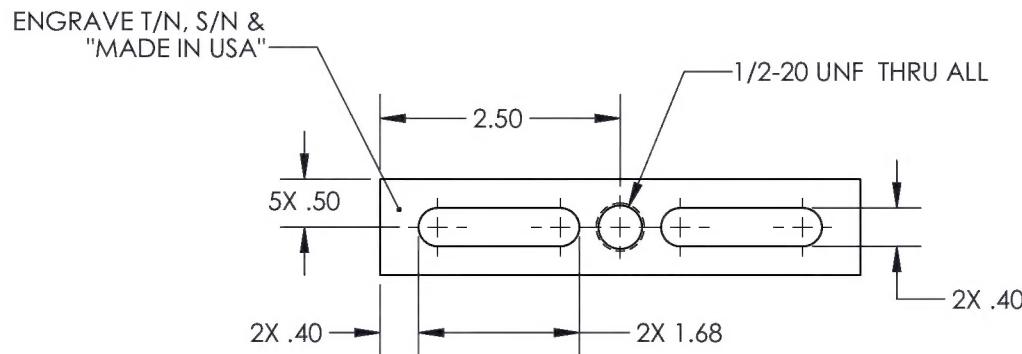
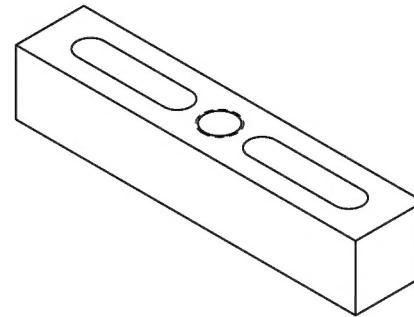
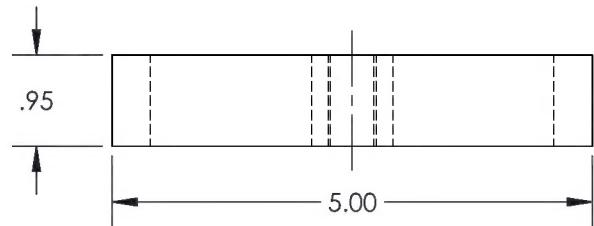
1. REF. PRATT & WHITNEY T/N: PWC51534 REV-.
 2. ASSEMBLE USING PERMENT THREAD LOCKER.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	1	BLOCK		1018/1020		2
		-3	1	TOP		1018/1020		3
		-5	1	ROD		4140/4142 Q&T		4
		-7	1	RING		1018/1020		5
		-9	2	JAW		1018/1020		6
	B/O	-11	1	SHOULDER SCREW		STEEL	10-24 (MCMASTER-CARR #91259A535)	1
	B/O	-13	1	WASHER		STEEL	1/2 (MCMASTER-CARR #90850A300)	1
	B/O	-15	2	SCREW		STEEL	3/8-16 X 1-3/8 (MCMASTER-CARR #92620A627)	1

DART AEROSPACE		
TITLE PULLER		
DWG NO. RB PWC51534 REV 1		
MAT'L	DRAWN BY: GILBERT <i>J. Gilbert</i>	APPROVED
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		HEAT TREAT FINISH
.XXX ± .005 FRACTIONS ± 1/8		ANGLES ± .5°
.XX ± .01		
X ± .1		SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		PT6
SCALE 1:4	DATE 5/21/2012	SHEET 1 OF 6

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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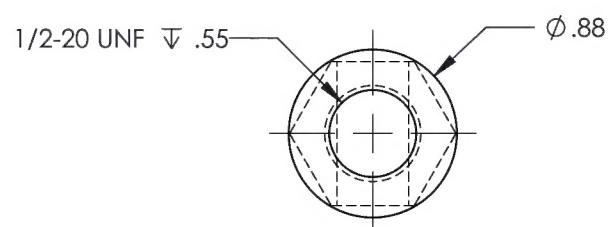
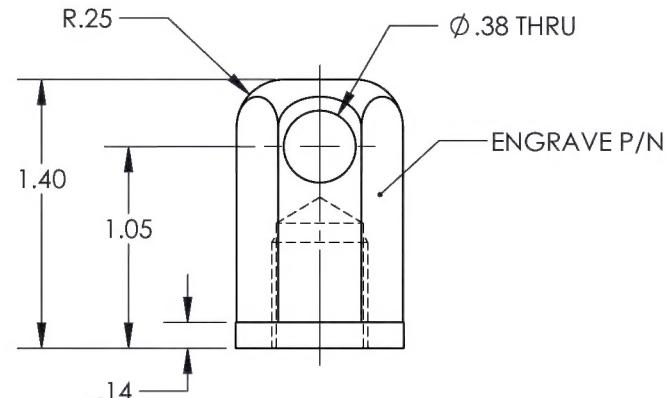
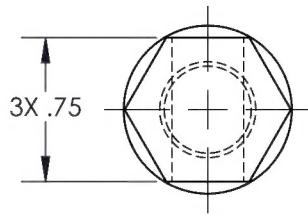
(-1)

BODY

DART AEROSPACE	
TITLE	
DWG NO. RB PWC51534-1 REV 1	
MAT'L 1018/1020 DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED APPROVED <i>J Gilbert</i>	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT FINISH BLACK OXIDE	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC USED ON MODEL	
PT6	
SCALE 1:2	DATE 5/21/2012
SHEET 2 OF 6	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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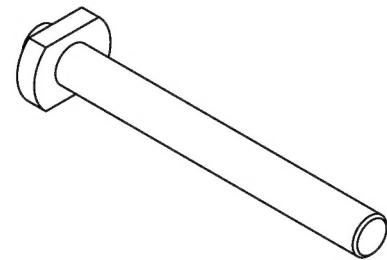
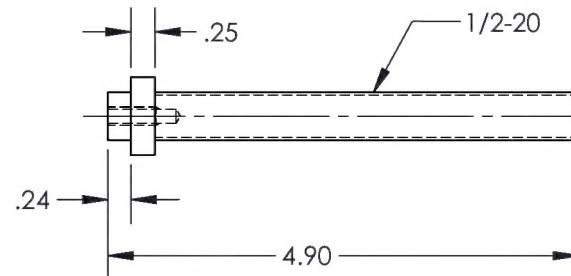
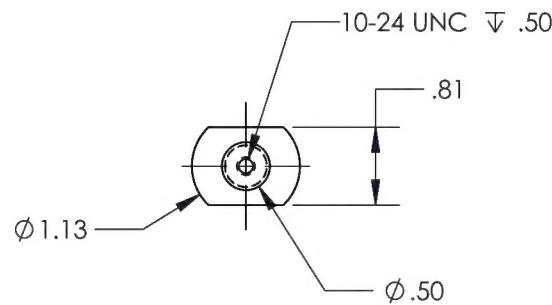


(-3)
TOP

DART AEROSPACE	
TITLE	
DWG NO. RB PWC51534-3	
MAT'L 1018/1020	DRAWN BY: GILBERT REV 1 <i>J. Gilbert</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	
HEAT TREAT FINISH BLACK OXIDE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC USED ON MODEL PT6	
SCALE 1:1	DATE 5/21/2012
SHEET 3 OF 6	

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REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
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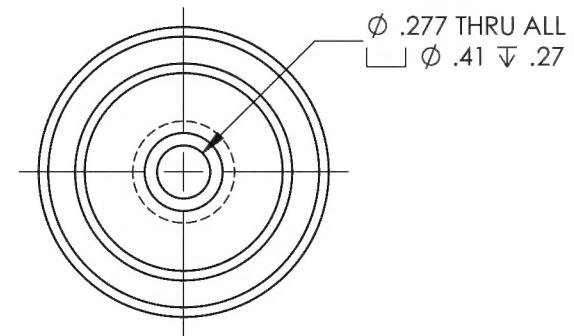
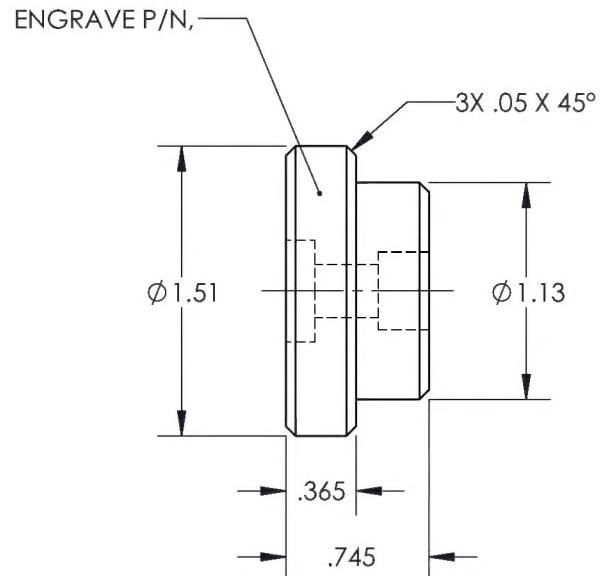
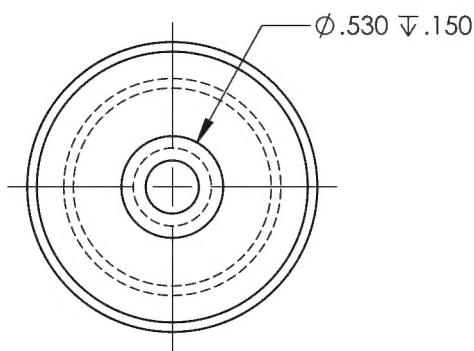
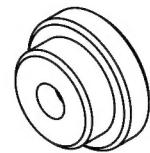
(-5)

ROD

DART AEROSPACE	
TITLE	
PULLER	
DWG NO.	REV
RB PWC51534-5	
MAT'L	DRAWN BY:
4140/4142 Q&T	GILBERT
APPROVED	
<i>J Gilbert</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	
PT6	
SCALE	1:2
DATE	5/21/2012
SHEET 4 OF 6	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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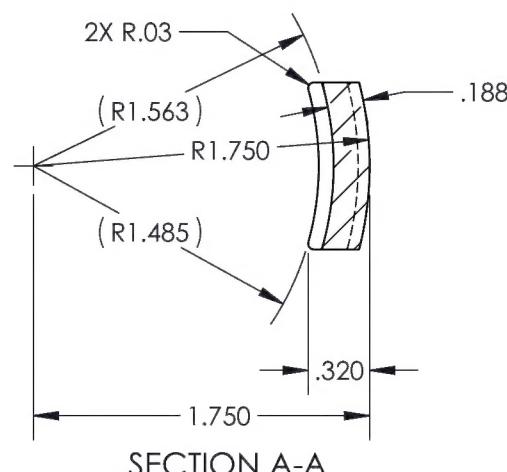
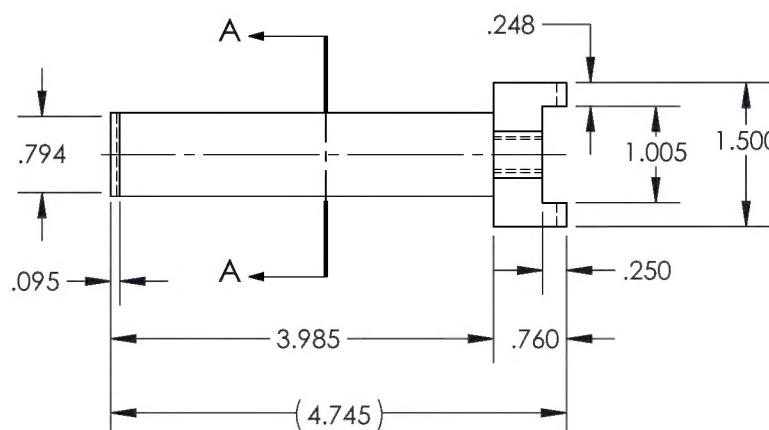
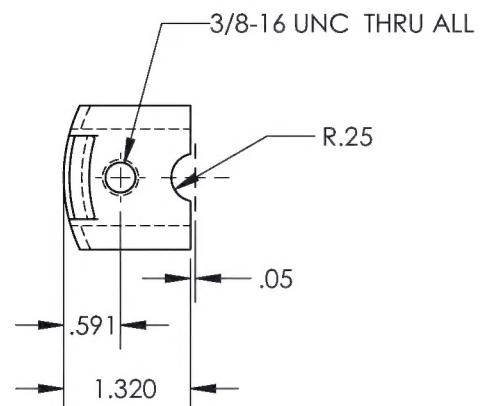
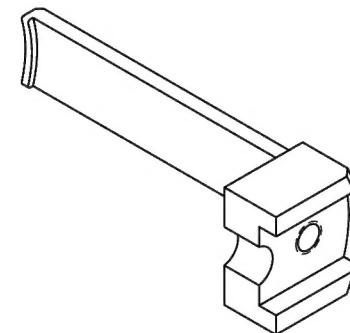
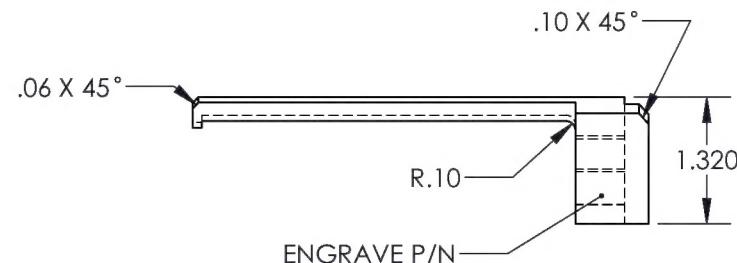
(-7)

RING

DART AEROSPACE	
TITLE	
PULLER	
DWG NO.	REV
RB PWC51534-7	
MAT'L	DRAWN BY:
1018/1020	GILBERT
APPROVED	
<i>J Gilbert</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	
PT6	
SCALE	1:1
DATE	5/21/2012
SHEET 5 OF 6	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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DART AEROSPACE			
TITLE			
PULLER			
DWG NO.	REV		
RB PWC51534-9			
MAT'L	1018/1020	DRAWN BY:	GILBERT
		APPROVED	I. Gilbert
		HEAT TREAT	
		FINISH	BLACK OXIDE
		SPEC	
		USED ON MODEL	PT6
SCALE	1:2	DATE	5/21/2012
		SHEET 6 OF 6	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± 5°
.X ± .1

1. BREAK ALL SHARP EDGES .015 x 45°
OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING